1—Stripping Cable

 Mark cable at desired strip length for a solder sleeve



• Score jacket lengthwise



 Push shield back to bunch it up



* Using a razor blade score and crack jacket for strip length



* Remove jacket



* Use a small scissors to cut shield lengthwise

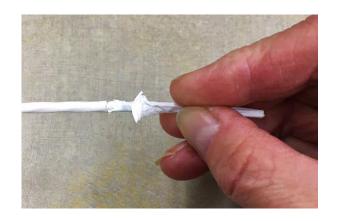


Stripping Instructions for Canbus Cable P/N GF120T-24CANB, Rev NR

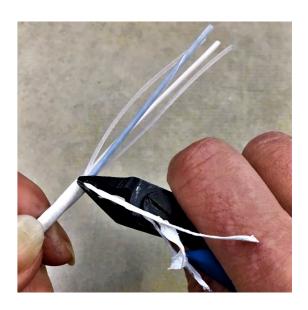
• Cut shield off completely



Push back binder tape



• Cut off binder tape



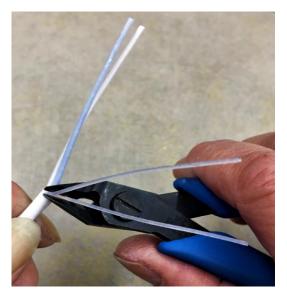
* Shield removed



* Cut binder tape lengthwise with a small scissors

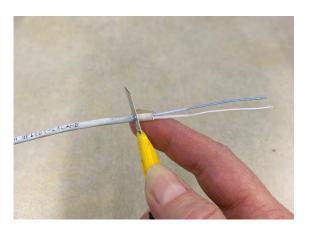


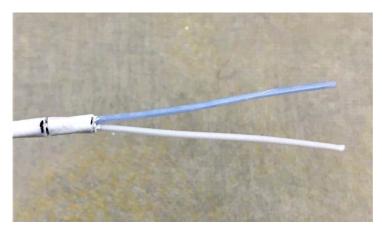
* Cut off fillers



WI-124 FORM REV NR, KK 3-31-2021

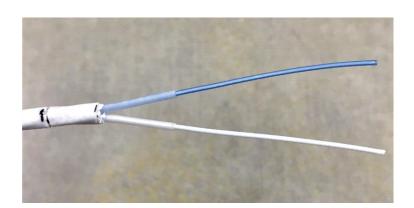
- Score/crack jacket for solder sleeve
- * DO NOT REMOVE jacket (LATER)



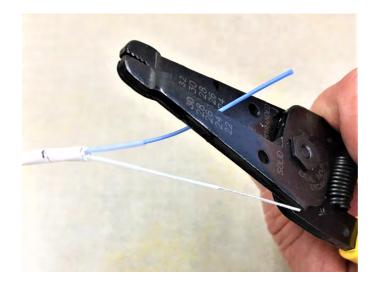


- Remove outer insulators
 Use a 20 awg stripper
- * BE CAREFUL NOT TO NICK WIRES



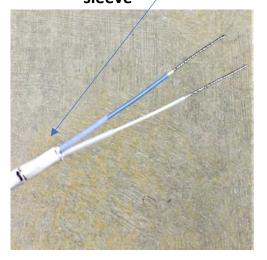


- Slide on your solder sleeve
- Strip inner insulators, use a 24 awg stripper



Stripping Instructions for Canbus Cable P/N GF120T-24CANB, Rev NR

- Remove jacket for the solder sleeve
- * Ready to heat your solder over shield





Ready for assembly

