



THE RUSCOE COMPANY

The standard guaranteed shelf life of Pliobond #20, #30, #HT-30, #25, #35 and #5001 in various sizes when properly stored in their original, unopened container is as follows:

In small sizes (1 ounce tubes and bottles, 3 ounce bottles, 1/2 pint cans, pints and quarts) one year from date of shipment from The Ruscoe Company facility.

In larger sizes (gallons, pails, and drums) 6 months from date of shipment from The Ruscoe Company facility.

We have seen these products successfully used well beyond their standard shelf life period when properly stored.

It is normal that packaged Pliobond will show settling. Before using, small bottles and tubes should be shaken vigorously. Larger cans should be thoroughly mixed by stirring with a wooden paint stick to bring all components into a homogenous mixture of a uniform creamy tan color. As Pliobond ages, it is normal for it to turn a darker amber color without any loss in adhesive qualities. Pliobond is not manufactured to a specific color specification, therefore color will vary from batch to batch.

All Pliobond products are marked with a batch number and a date packed. On sizes up to and including gallons, these markings will be found stamped on the outer carton. On pails and drums it will be marked on each individual container. The batch number traces each batch to the manufacturer's (Ashland Chemical Company) standard certificate of analysis.

Industrial distributors and OEM users should faithfully rotate shelf stock to avoid product loss due to expiration of remaining shelf life.